



PATCH PLATE = TEAR + 3" MIN. EDGE DISTANCE
 NOTE: OVERALL PATCH PLATE LESS THAN 18" x 18"
 (6061-T6 ALUMINUM PLATE 3/16" MIN. THICKNESS)

3/16" FULL THICKNESS/CONTINUOUS



SECTION A-A
 SCALE X3

EFFICIENCY PRODUCTION INC.	
685 HULL RD. MASON MI. 48854 Ph. (517)-676-8800 . FAX (517) 676-0373	
DATE	7-28-14
DWG. #	B-A-B HOLE-REPAIR
DRAWN BY	J REMACLE
PSF	= N/A
S.O.#	N/A
EFFICIENCY STOCK	
BUILD-A-BOX REPAIR DRAWINGS	
STANDARD HOLE REPAIR	

NOTES:

*) CALL MANUFACTURER FOR SIZES GREATER THAN 18" x 18".