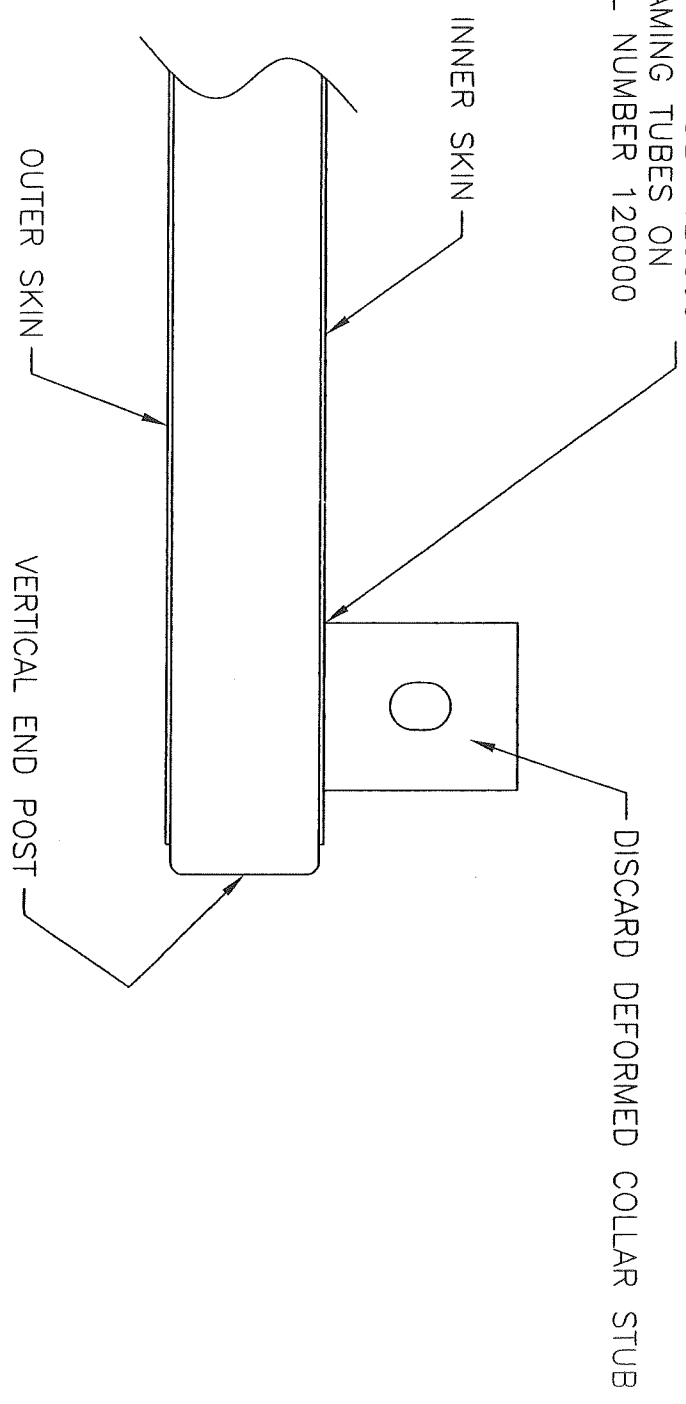


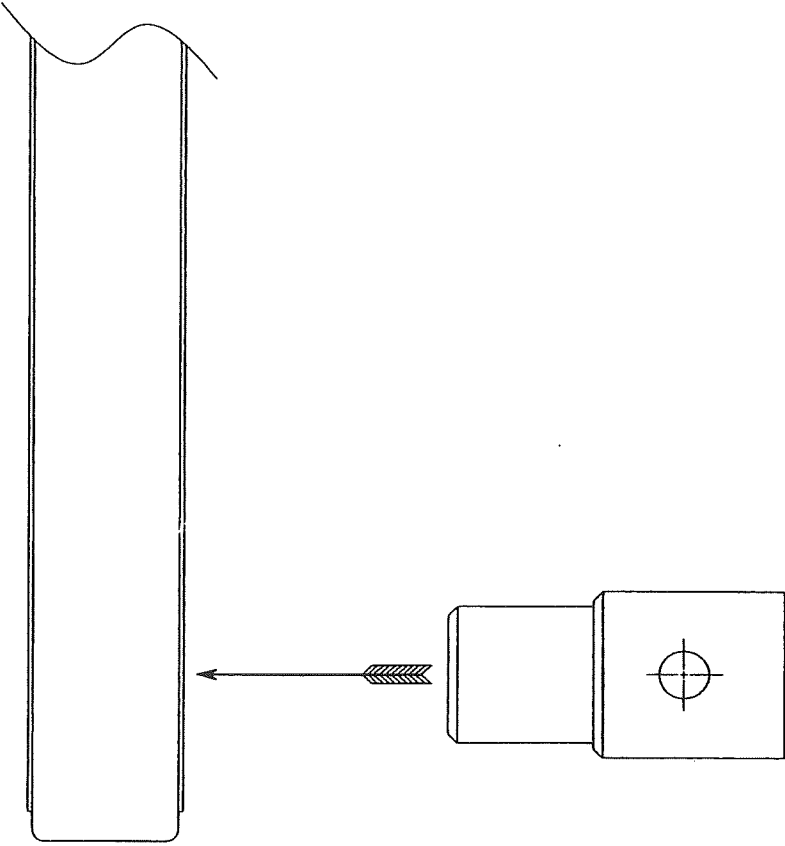


CUT COLLAR OFF FLUSH WITH INNER SKIN  
ON SHIELDS AFTER SERIAL NUMBER 120000  
AND FLUSH WITH FRAMING TUBES ON  
SHIELDS BEFORE SERIAL NUMBER 120000



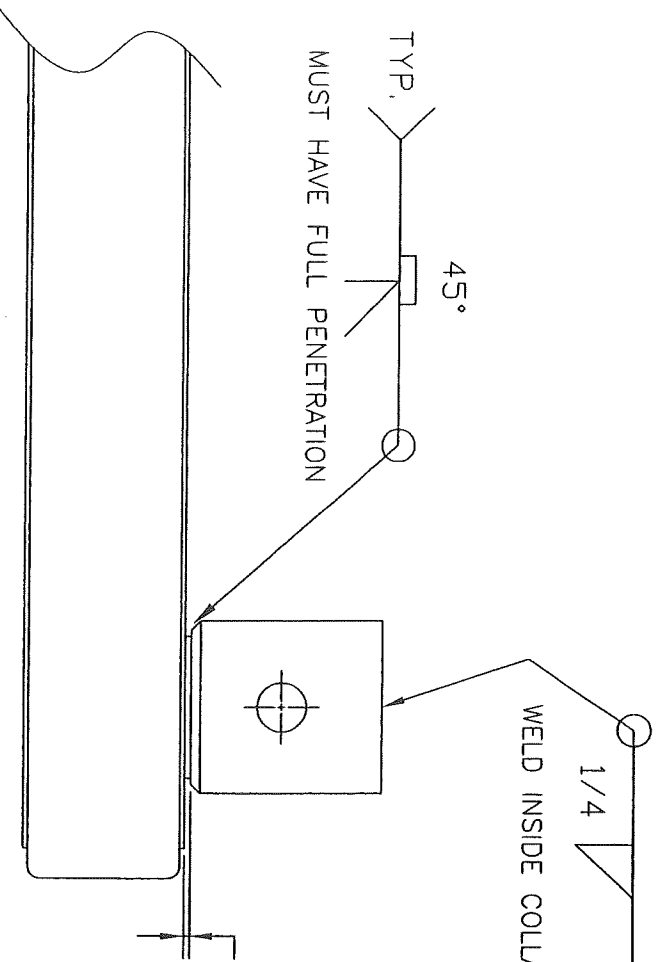
STEP 1: CUT OFF AND DISCARD DAMAGED COLLAR

<b>EFFICIENCY PRODUCTION INC.</b>	
685 HULL RD. MASON MI. 48854 Ph. (517)-676-8800 Fax: (517) 676-0373	
DATE	2-1-01
DWG. #	WELDINST
DRAWN BY	<i>Dave Calk</i>
PSF=	N/A TYPE "C-60" SOIL
S.O.#	N/A PAGE:
Efficiency Standards	
STANDARD WELDING INSTRUCTIONS FOR COLLAR REPAIR KITS	



STEP 2: INSERT COLLAR REPAIR KIT INTO EXISTING COLLAR AND ALIGN HOLES OF COLLARS WITH EACH OTHER

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DATE	2-1-01
DWG. #	WELDINST
DRAWN BY	<i>David Galda</i>
PSF=N/A	TYPE "C-60" SOIL
S.O.#	N/A
PAGE:	
<b>Efficiency Standards</b>	
STANDARD WELDING INSTRUCTIONS FOR COLLAR REPAIR KITS	



1/4" GAP BETWEEN COLLAR AND INNER SKIN ON SHIELDS AFTER SERIAL NUMBER 120000 AND BETWEEN COLLAR AND FRAMING TUBES ON SHIELDS BEFORE SERIAL NUMBER 120000

STEP 3: WELD INSIDE AND OUTSIDE OF COLLAR REPAIR KIT

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DATE	2-1-01
DWG. #	WELDINST
DRAWN BY	<i>David Galda</i>
PSF=N/A	TYPE "C-60" SOIL
S.O.#	N/A
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STANDARD WELDING INSTRUCTIONS FOR COLLAR REPAIR KITS	